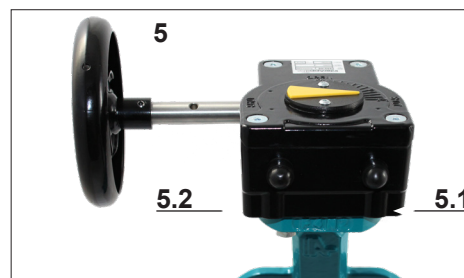
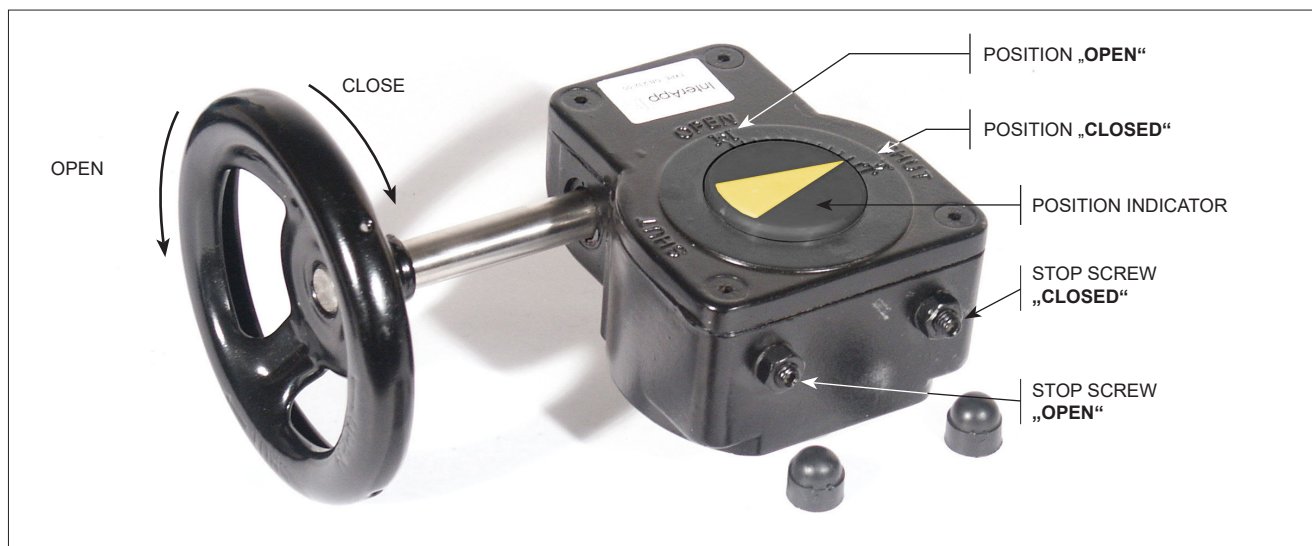


Mounting parts

- 1 Hand operated gear box (in closed position) with optical position indicator and mechanical adjustable stops.
- 2 Protection caps for stop screws.



Mounting the gearbox

- 3 Secure that the **valve and the gear box are in closed position**. If the valve is mounted in a pipe look at the position indicator at the shaft end to check the closed position of the disc.
- 4 Loosen the stop nut and screw out a little the stop screw „CLOSED“ (5.1). Put the gear box onto the topflange of the valve and if necessary turn the handwheel until the mounting faces of gearbox and valve fit together. Now you can fasten the gearbox with corresponding bolts (Dimension und number of bolts see valve- and gearbox documentation).
- 5 Screw in the stop screw (5.1) until you feel resistance. Then fix the stop screw with the stop nut. Now you can open the valve and if necessary adjust the stop screw „OPEN“ (5.2) in the same way.

